

**Work Order ID 116361**

April-14-14 10:17:52 AM

**\*116361\***

Page 1

Item ID: D205-634-111

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Skidtube with Run-On Landing Wearplates Fits LH or RH

Start Date: 4/14/14 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 4/14/14 Req'd Qty: 1.00 **\*1\***

Customer:

Reference: USED FOR PHOTO SHOOT - RESTOCK

Approvals: Process Plan:   *h*   Date:            Tooling:            Date:           Run Start **\*NR1\***QC:            Date:            SPC (Y/N):            Date:           Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

IIN D205-634	G
--------------	---

100 Document Control

0.00

**\*100\***

DC

Doc.Control -USB or Paperwork

Memo

0.00

Photocopy blue file & type labels per PPP D205-634-111  
CHG 004

APR 29 2014

DAS  
CS  
9-09  *MCS*     *14-04-15*

April-14-14 10:17:52 AM

Page 2

04  
05  
06

# Work Order ID 116361

April-14-14 10:17:52 AM

**\*116361\***

Page 3

Item ID: D205-634-111 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Skidtube with Run-On Landing Wearplates Fits LH or RH  
 Start Date: 4/14/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 4/14/14 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference: USED FOR PHOTO SHOOT - RESTOCK

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	REPACKAGE PER PPP USING NEW B/N NEW LABELS REQUIRED Identify and pack for shipping as per PPP D205-634-111 Location: <u>16-08</u> PPP rev: _____		APR 29 2014	5-00					
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

14/4/30 *[Signature]*

14-04-29

# Picklist Print

April-14-14 10:17:52 AM

Page 1

Work Order ID: 116361

**\*116361\***

Parent Item: D205-634-111

**\*D205-634-111\***

Parent Item Name: Skidtube with Run-On Landing Wearplates Fits LH or RH

Start Date: 4/14/14

Required Date: 4/14/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP revA 11.09.26 new issue EC verified by:DD IPP REV:B  
12.01.23 AS PER ECN11-684 DD VERF:EC IPP REV:C 13.03.21  
AS PER ECN13-544 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D205-634-111		Manufactured	No				Each	4.0000		1			
--------------	--	--------------	----	--	--	--	------	--------	--	---	--	--	--

**\*D205-634-111\***

Skidtube with Run-On Landing Wearplates Fits LH or RH

**\*\***

Location

Loc Qty

Loc Code

FG

2

101178

1

82857

1

FG083

2

102925

1

104293

1

104554 *h*

1 \* D2571

Work Order ID 104554

\*104554\*

Page 1

July-12-13 10:22:26 AM

Item ID: D205-634-111

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Skidtube with Run-on Landing Wearplates Fits LH or RH

Start Date: 7/12/13 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 7/12/13 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: MLS Date: 1307-16 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

IIN D205-634	G
--------------	---

100

\*100\*

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D205-634-111  
CHG 004

0.00

0.00

110

Pick Kit

0.00

\*110\*

Packaging

Packaging

Memo

0.00

120

QC4- 100% inspect kits for completeness

0.00

\*120\*

QC

Quality Control

Memo

0.00

B104643 RH

# Work Order ID 104554

\*104554\*

Page 2

July-12-13 10:22:26 AM

Item ID: D205-634-111

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Skidtube with Run-on Landing Wearplates Fits LH or RH

Start Date: 7/12/13

Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 7/12/13

Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Run

Start

\*NR1\*

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

\*NR2\*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00

\*130\*

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-634-111

Location: 005

PPP rev: \_\_\_\_\_

B/A 06 9-89

140

QC21 - Final Inspection - Work Order Release

0.00

\*140\*

QC

Memo

0.00

Quality Control

MCS 13-08-21

RB-08-21

# Picklist Print

July-12-13 10:22:25 AM

Page 1

Work Order ID: 104554

Parent Item: D205-634-111

Parent Item Name: Skidtube with Run-on Landing Wearplates Fits LH or RH

Start Date: 7/12/13

Required Date: 7/12/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP revA 11.09.26 new issue EC verified by:DD IPP REV:B 12.01.23 AS PER  
ECN11-684 DD VERF:EC IPP REV:C 13.03.21 AS PER ECN13-544 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D205-634-141		Manufactured	No			110	Each	1.0000					
Replacement Skidtube with Run-on Landing Wearplates Fits LH or RH													

2704643

13/8/28

## Location

## Loc Qty

## Loc Code

FG

1

82339

1

Manufactured

No

110

Each

5.0000

102139

13/8/28

## Location

## Loc Qty

## Loc Code

PKG

5

101706

4

99740

1

K10003  
Saddle

27

27

Item	634 -111	634 -141	634 -143	641 -011	Part Number	Description
	X				D205-634-111	SKIDTUBE INSTALLATION (STANDARD) WITH TRAINING WEARPLATE
	✓1	X			D205-634-141	REPLACEMENT SKIDTUBE WITH TRAINING WEARPLATE
	✓1		X		D205-634-143	TRAINING WEARPLATE KIT
				X	D205-641-011	GROUND HANDLING KIT
1		1			D2580-047	205 SKIDTUBE ASSEMBLY (STANDARD)
2A		8			D2594-1	* PLUG
2B		8			D2594-3	* O-RING
3		1			D2855	* AFT CAP
4		2			AN3-5A	* BOLT
5		2			NAS1149D0332J	* WASHER (AN960JD10L)
13		2			ALS4-1032-225	* INSERT
14		1	1		D4406-041	* FWD WEARPLATE ASSEMBLY
15		1	1		D4406-043	* AFT WEARPLATE ASSEMBLY
16		8	8		AN4-45A	* BOLT
17		16	16		D2570	* BUSHING
18		8	8		MS21042L4	* NUT (OR MS21042-4)
19			4		D2579	* SPACER
20	✓1				D2571	SADDLE, FWD OUTSIDE
21	✓1				D2572	SADDLE, FWD INSIDE
22	✓1				D2573	SADDLE, AFT OUTSIDE
23	✓1				D2574	SADDLE, AFT INSIDE
24	✓8				AN4-51A	BOLT
25	✓16				D2570	BUSHINGS
26	8				MS21042L4	NUT (OR MS21042-4)
27	✓8				AN6-12A	BOLT
28	✓8				NAS1149D0668J	WASHER (AN960JD616)
29	✓16				AN4-6A	BOLT
30	✓32				NAS1149D0463J	WASHER (AN960JD416)
31	✓16				MS21042L4	NUT (OR MS21042-4)
32	✓4				D2747	SET SCREW
33	✓2				D3533-1	SET SCREW
40	✓1				D3407-041	TOW RING (REPLACES D2968-041)
41	✓1				D3456-1	WASHER
43	✓1				MS21043-4	NUT
44	✓2				D3417-5	WASHER
50				✓1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51				✓1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52				✓4	AN4C46A	BOLT
53				✓8	D2570	BUSHING
54				✓4	MS21043-4	NUT (OR MS21042-4)
60	✓2				D2876	SADDLE SPACER
61	✓2				D2877	SADDLE SPACER

\*DENOTES THAT PART IS INCLUDED WITH D2580-047 ASSEMBLY ABOVE